

Installation manual for MAAV mount 10mm and 15mm base:

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Installation manual and maintenance manual available on MATAL-aviation.com. Make sure to follow installation instructions and latest revision maintenance manual!

Material needed:

- 6x DIN M6x25 Grade 10.9 or A4 Minimum (10mm version. 15mm= M6x30)
 *Included in the kit
- Loctite 243
- Torque wrench with 4mm allen key bit

Instructions:

- 1. Clean the mounting surfaces on the motor and on the mount.
- 2. Mate MAAV base to motor mounting surface. Make sure it seats properly!
- 3. Mount the screws with a drop of Loctite 243 on the threads.
- 4. <u>Tighten the screws in a cross pattern in steps</u>. Final tightening torque <u>8-10Nm</u>

Maintenance schedule: Moster 185. See Maintenance manual for instructions at MATAL-AVIATION.com

	Every flight	Every 5h	Every 10h	Every 25h or 12 months	Every 100h or 5 years
Visual inspection	х			Х	Х
Lubricate latch surface		х		х	х
Lubricate main bolt thread			х	х	x
Disassemble and lubricate hinge points				х	x
Replace Nylon Plate					х

Using the mount:

- 1. Tighten the mount with the lever arm out, making sure the drive pins goes in to the holes in the anti-rotation plate.
- 2. Thighten until the Anti-rotation plate contacts the propeller and then 180-360 degrees extra from that point.
- 3. Align to a hole in the anti-rotation pin plate and close the Lever arm. Make sure it closes all the way.
- 4. Do NOT store the mount clamped during longer peroids of time. Open the lever arm during storage to prevent damage to the composite hub.

